

Parts List

Seat Slat (x6)	Kimberley Support In Ground (x2)
Bugle Screw 14g x 75mm (x12)	50 x 25 x 1365mm Cross arm (x1)
Back Strap (x1)	25mm Hex Screw (x1)
35mm Hex Screw (x6)	

Instructions

- Step 1** Place the two seat support standing upright approximately 1400mm apart. Note each support has a rectangular cutout which should face toward the other support.
- Step 2** Place the cross bar into the cutout slots between the supports. The cross bar has a pre-drilled hole for fixing the back strap to, face it toward the rear of the seat.
- Step 3** Using a 5mm hexagonal drive, loosely screw the seat slats to the supports using the 75mm bugle screws, beginning with the base from front. Once all the slats are located correctly, drive the screws fully, taking care not to over tighten and strip the thread.
- Step 4** Fit the back strap to the centre of the seat by driving the 25mm hex screw into the pre-drilled hole in the aluminium bar.
- Step 5** Check that the slats and support are straight and aligned correctly. When satisfied that the slats are straight, not bowed up or down, drill a 4mm hole through the holes in the metal back strap, about 20mm into the plastic slat. Then fix into position with the 35mm hex screw.
- Step 6** Drill or dig holes approximately 500mm deep (depending on the height you want the seat above the ground) at 1410mm centres.
- Step 7** Place the supports of the assembled seat into the holes. Position the seat and ensure that the seat is well braced to prevent movement and sagging. At this stage it is important to use a spirit level to check that the seat is horizontal and the supports are vertical.
- Step 8** Once satisfied that the seat is positioned correctly, fill with concrete, making sure it is packed firmly around the supports. Once the concrete has set, remove the bracing.

Diagram

